

Reinhold Environmental Ltd.



2008 NOx-Combustion Round
Table & Expo Presentation

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ELECTRIC POWER
RESEARCH INSTITUTE

Advanced Coal and CO₂ Capture and Storage for Electricity Generation

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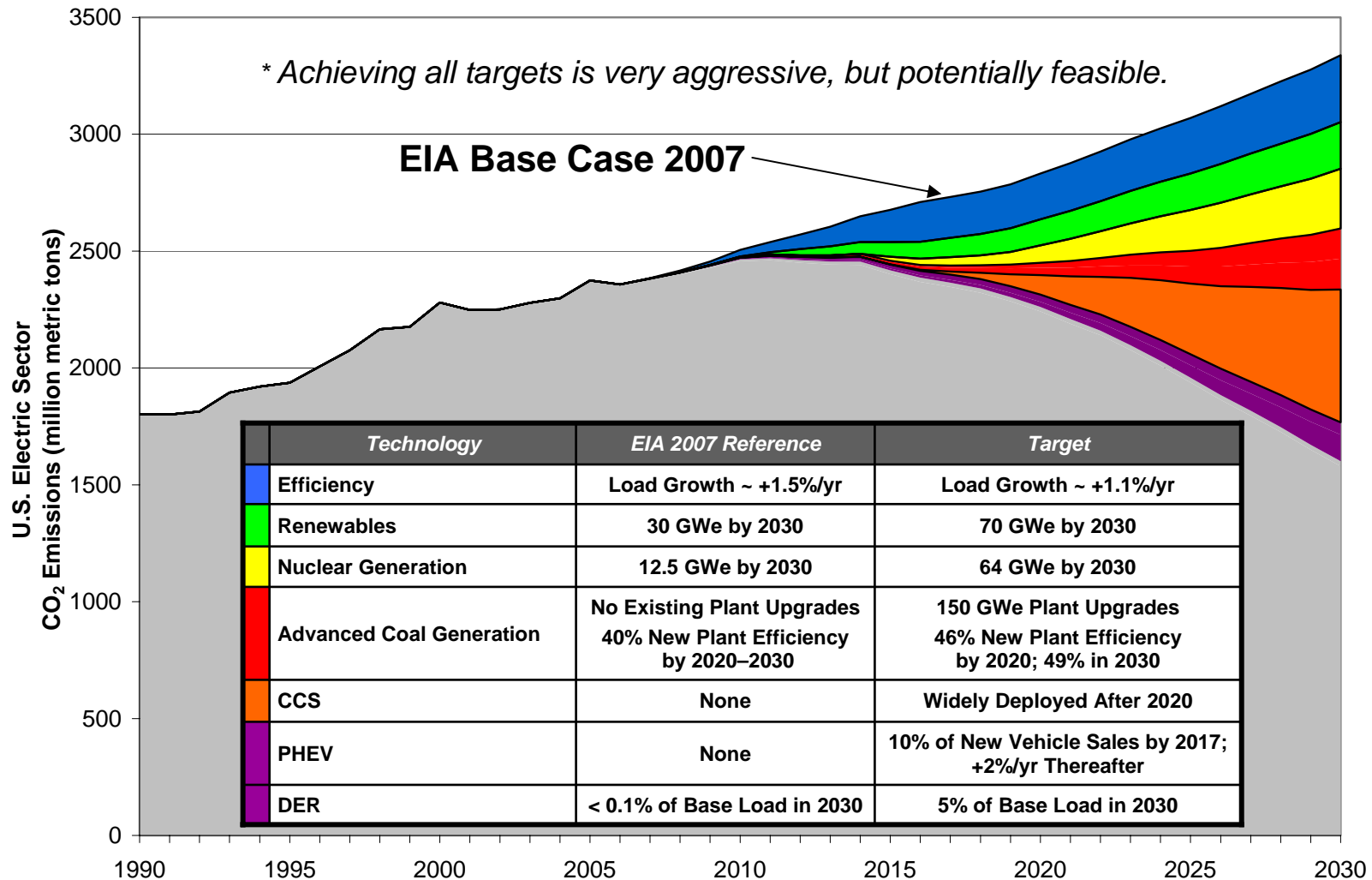


OVERVIEW

- The Promise of CO₂ Capture and Storage (CCS)
 - The Role of advanced coal and CCS for Electricity Generation
- The Challenge
 - Status of CCS from Coal-fired Power Plants
 - RD&D Needs to make Advanced Coal with CCS commercially available, affordable, acceptable
- The Payoff
 - Impact of technology in reducing cost of meeting climate goal

The Promise of CCS

CO₂ Reductions ...Technical Potential* (U.S.)



CO₂ Capture Can Be Done Today, But....

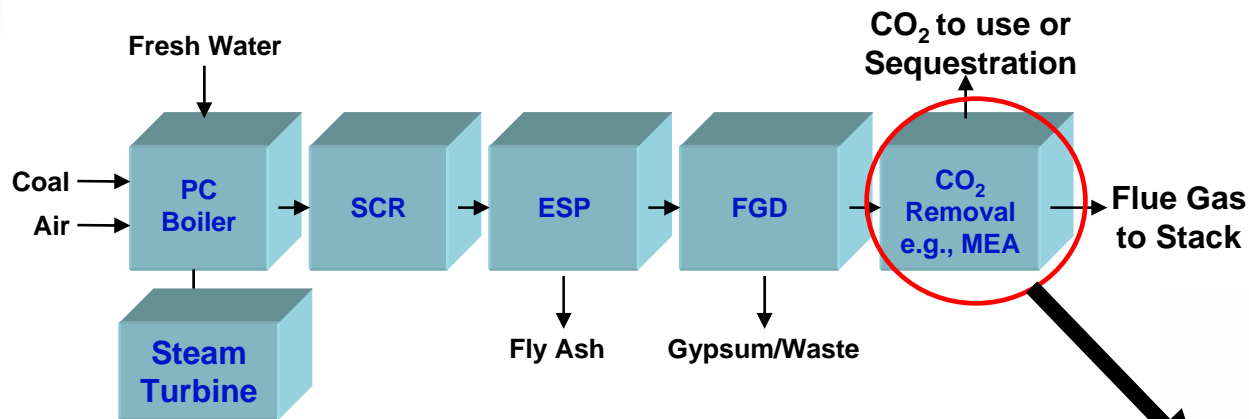


- It would **increase** the **cost** of electric power from coal **significantly**
- EPRI's current estimates
 - Cost of power from a pulverized coal plant with post-combustion capture would be **60-80% higher**
 - Cost of power from an IGCC with pre-combustion capture would be **40-50% higher** (but IGCCs start out with a higher cost, so won't necessarily be cheapest option with CCS)
 - Cost of oxy-combustion more difficult to estimate with certainty at this stage of development but overall cost of power probably similar to PC + post combustion capture
- Luckily, EPRI also estimates that with a concerted RD&D effort, the cost impact of CCS could decrease dramatically



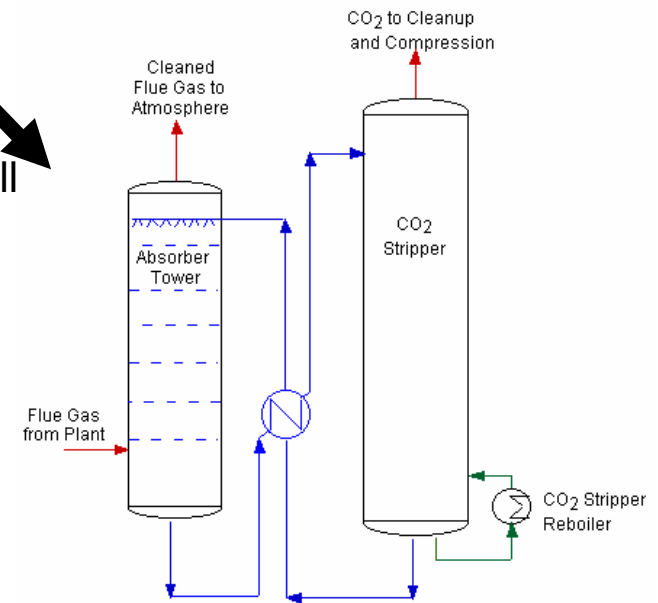
The Challenge

Pulverized Coal with CO₂ Capture—Integration Issues



**Output Penalty:
Up to 30%**

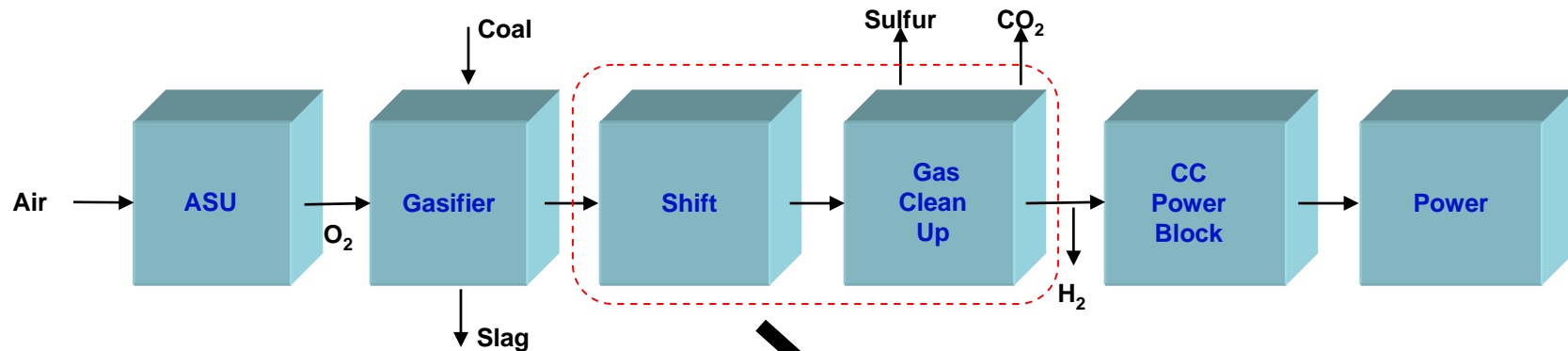
- Amine processes commercially available at relatively small scale; considerable re-engineering and scale-up needed (ultra-low inlet SO₂ and NO₂ also required)
- Steam extraction for solvent regeneration reduces flow to low-pressure turbine; significant operational impact
- Maximizing output and efficiency requires optimal heat integration
- Plot space requirements significant; back-end at existing plants often already crowded by other emission controls



CO₂ Capture = \$, Space, Ultra-Low SO₂, and Lots of Energy

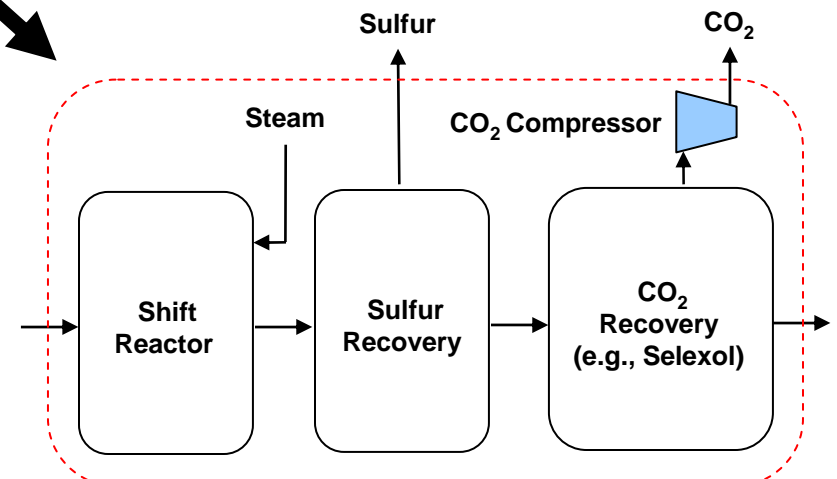
The Challenge

IGCC with CO₂ Capture



CO₂ Capture/Integration Issues

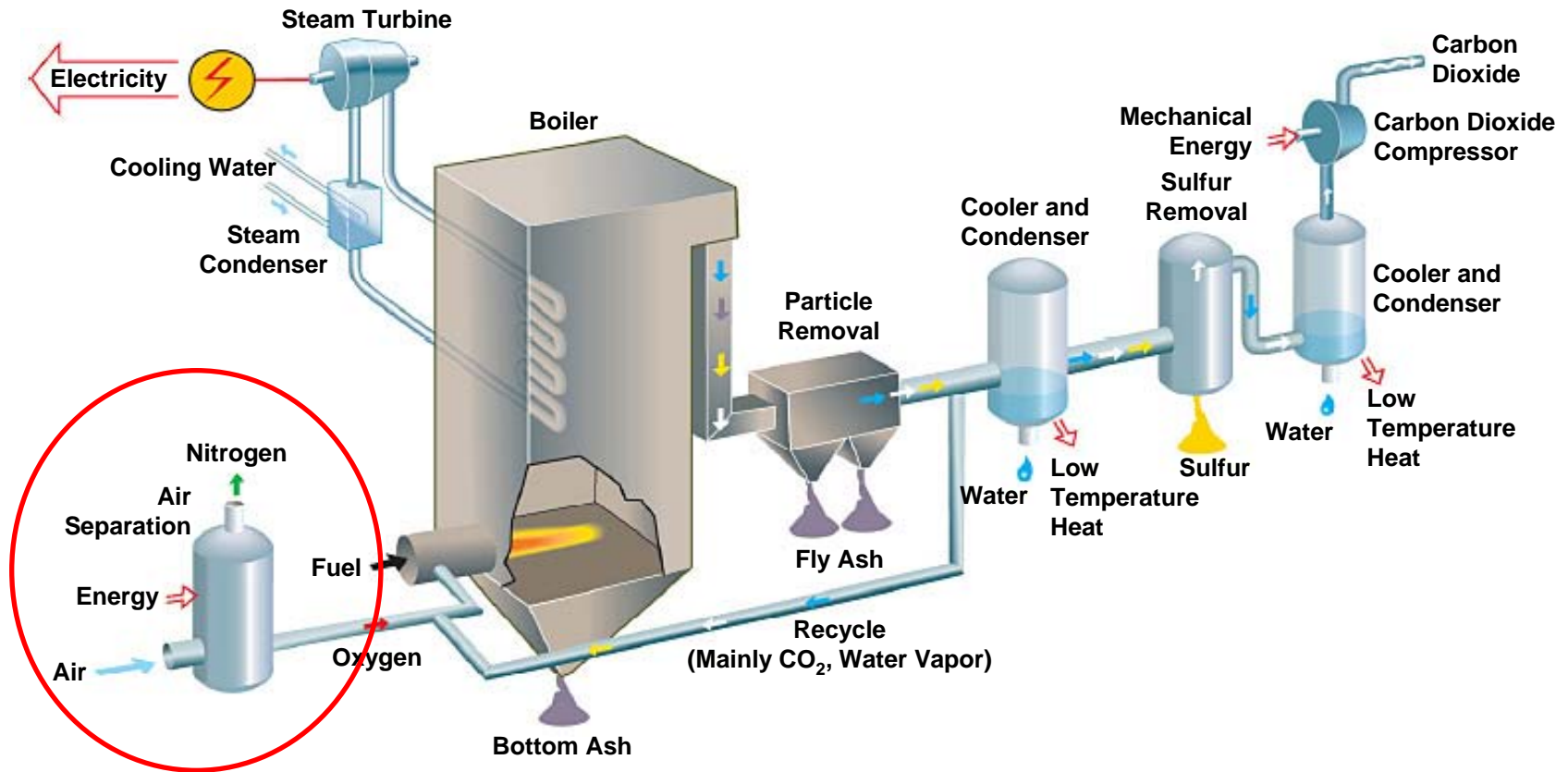
- Plot space and water demand for water-gas shift reactor; needs vary by gasifier type
- Equipment design given different syngas composition and heating value
- Little experience with H₂-firing gas turbines
- Need for new capture-optimized reference plant designs



CO₂ Capture = \$, Space, Shift, H₂ Firing, CO₂ Removal, Energy

The Challenge

Another Approach for Pulverized Coal and Fluid-Bed Plants: Oxy-Combustion Capture



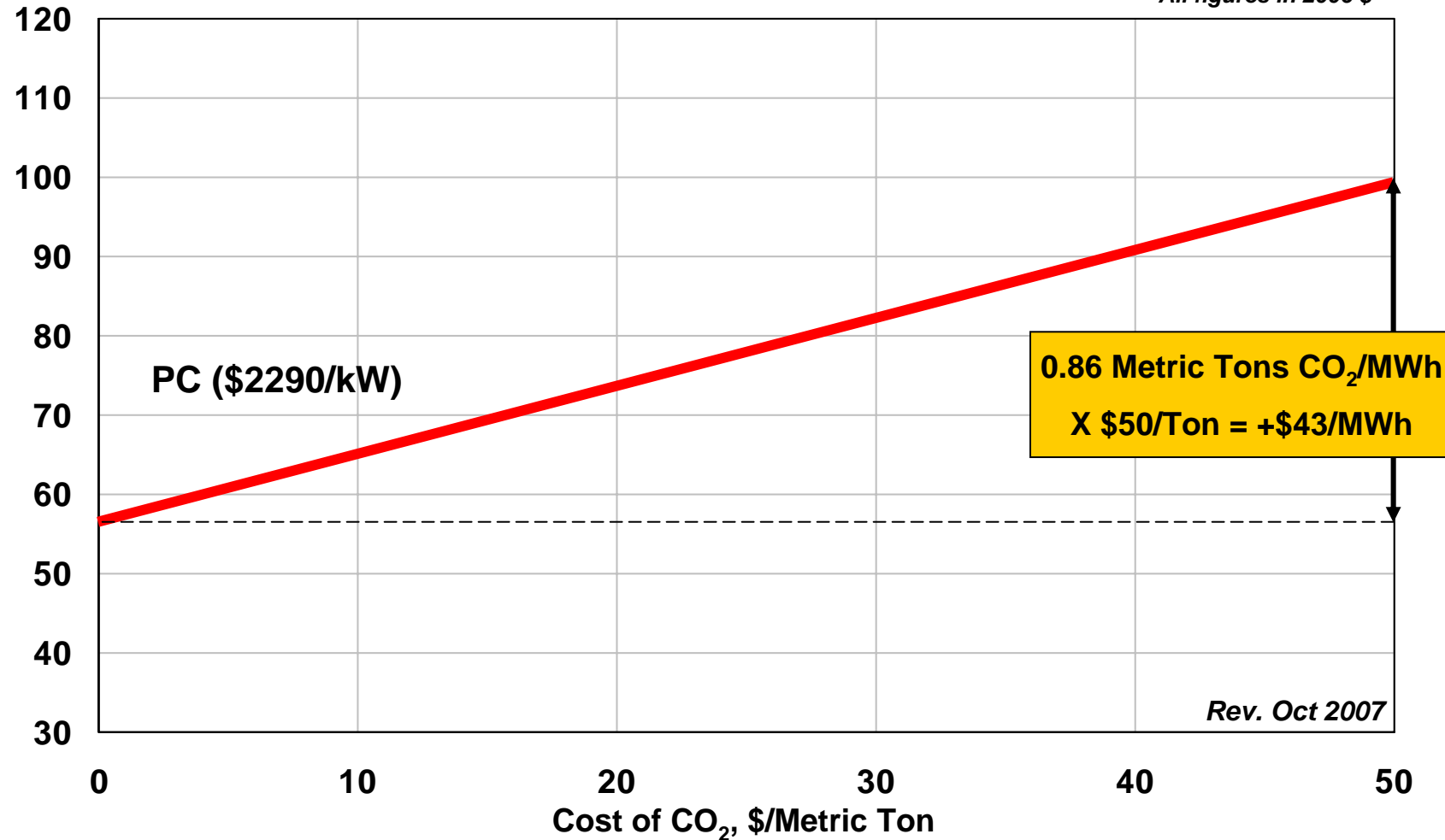
Significant Energy & Capital Required for O₂ Production

Pulverized Coal Combustion 2010–2015



Levelized Cost of Electricity, \$/MWh

All figures in 2006 \$

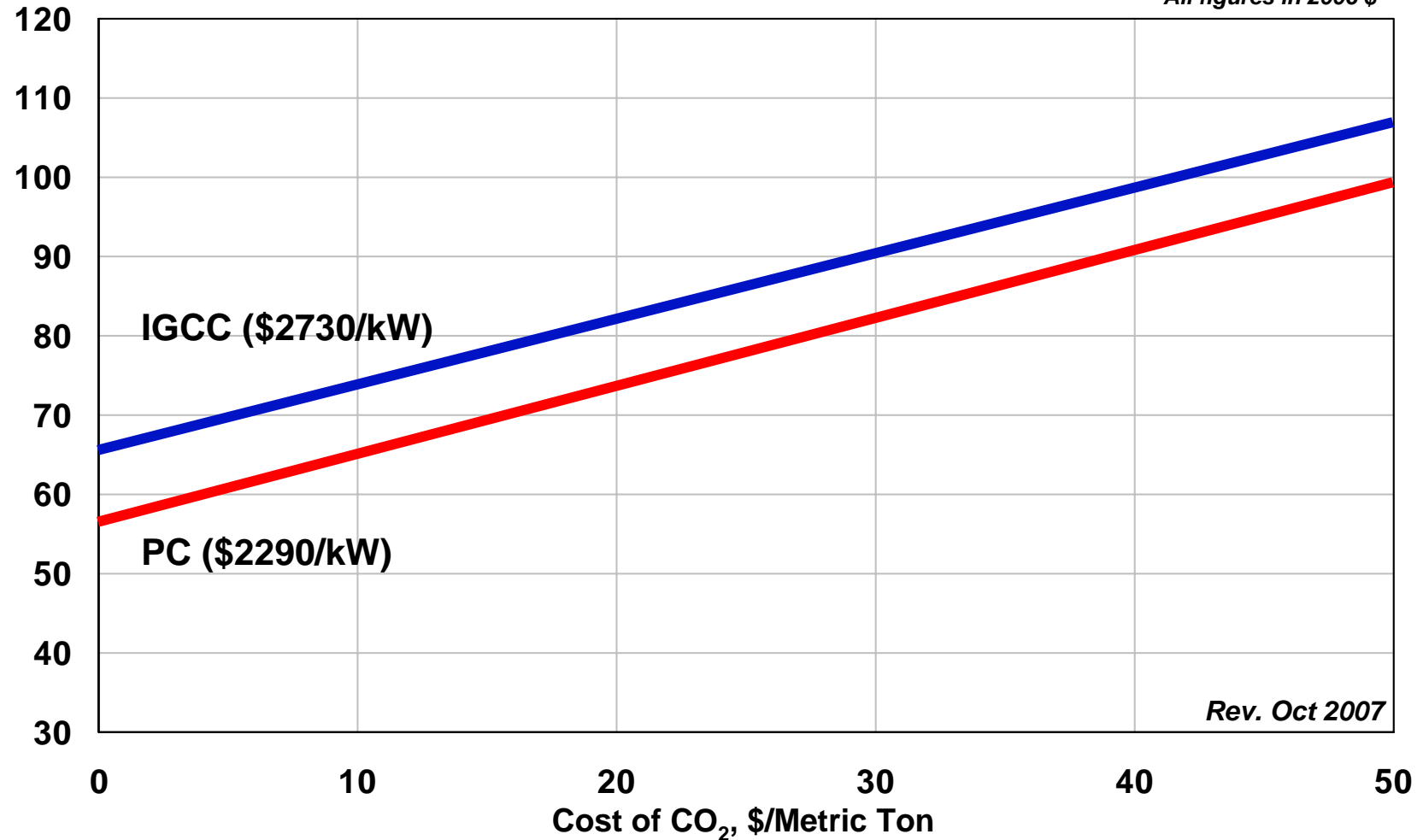


Comparison of PC and IGCC 2010–2015



Levelized Cost of Electricity, \$/MWh

All figures in 2006 \$

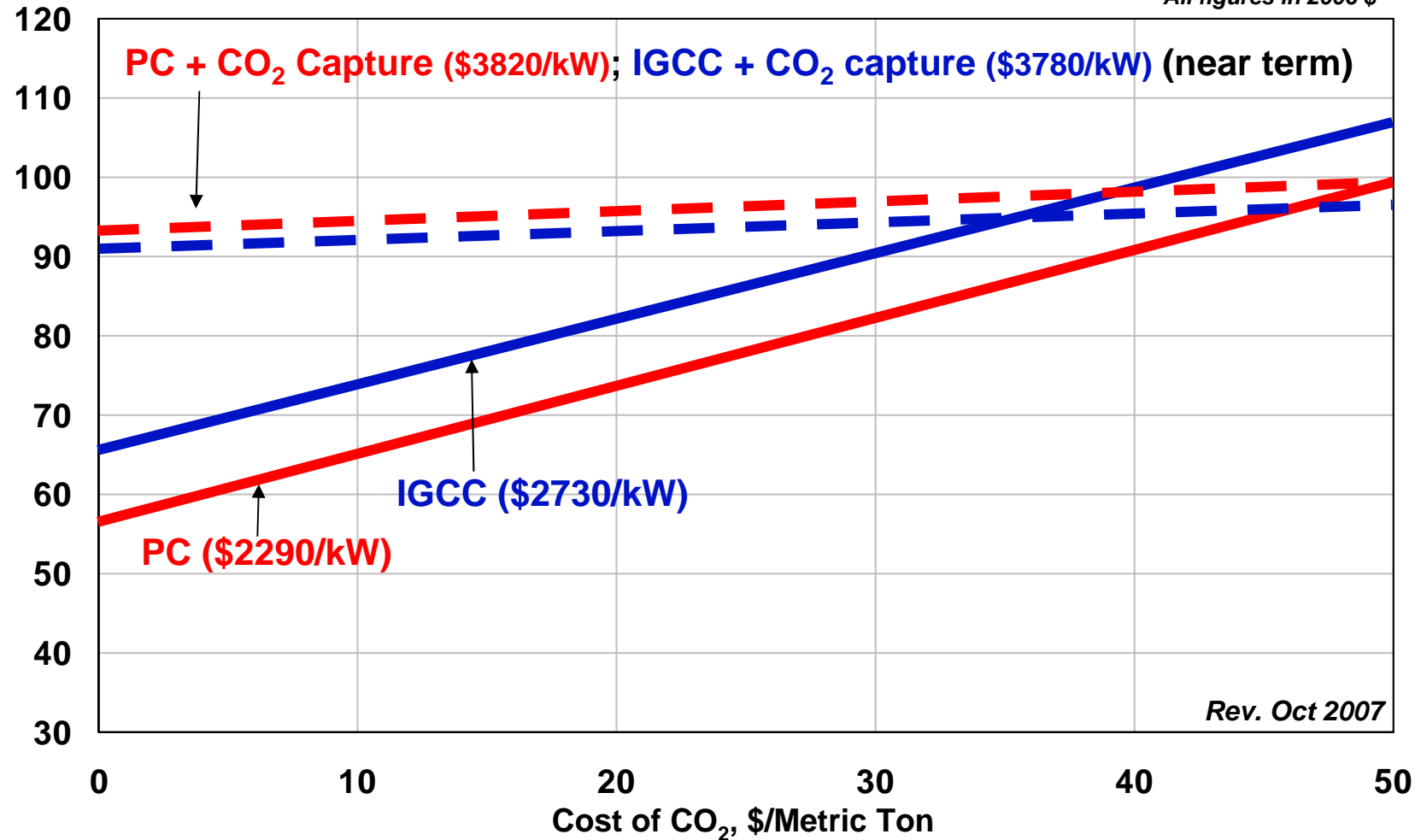


Rev. Oct 2007

Integrated Gasification Combined Cycle, Pulverized Coal with CO₂ Capture

Levelized Cost of Electricity, \$/MWh

All figures in 2006 \$

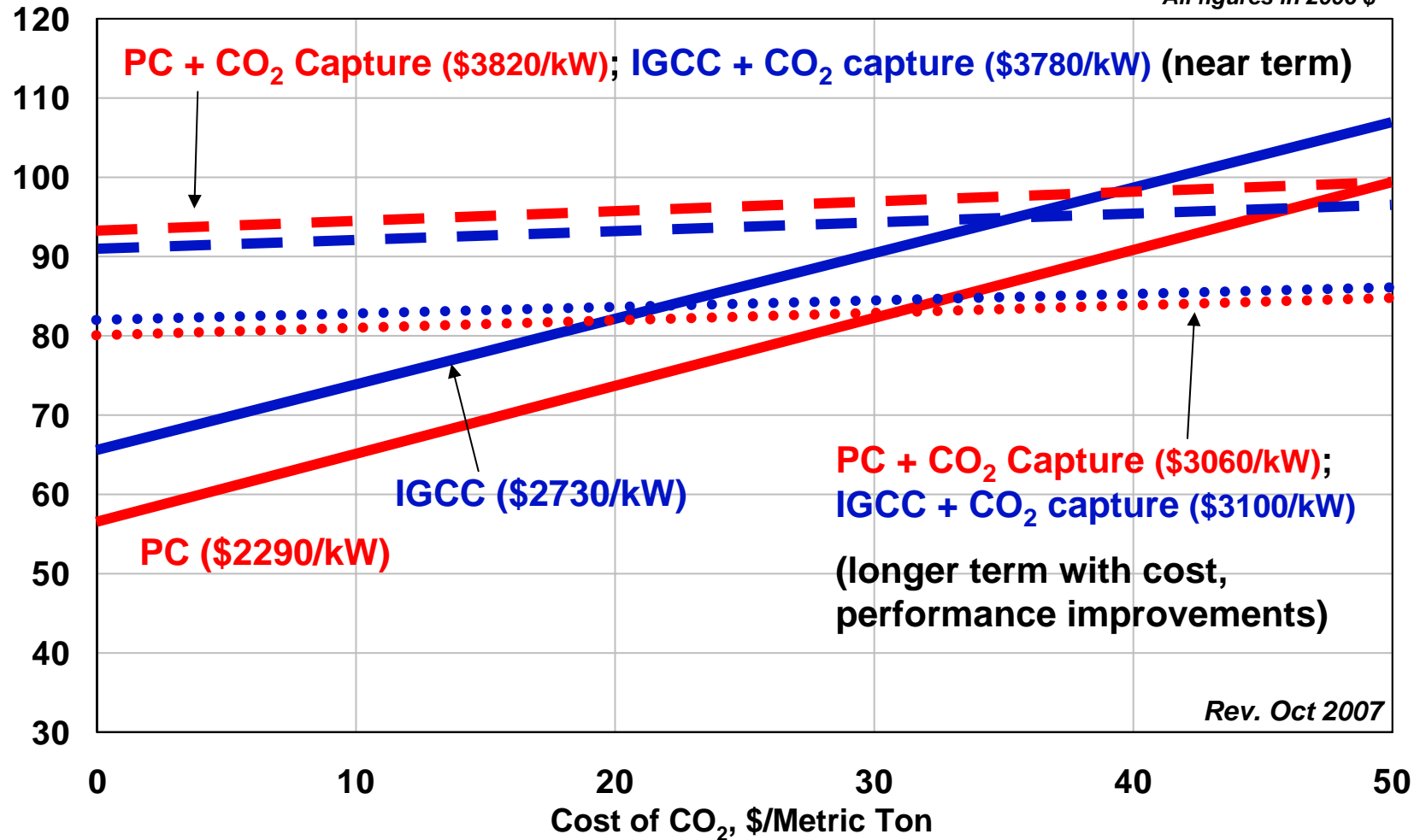


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Impact of Anticipated Cost, Performance Improvements on PC, IGCC with CO₂ Capture

Levelized Cost of Electricity, \$/MWh

All figures in 2006 \$



The Challenge

Developing a *full portfolio* of Advanced Coal with CCS Technologies

Full Portfolio - Four major technology efforts related to CO₂ emissions reduction from coal-based power systems must be undertaken:

1. Increased efficiency and reliability of integrated gasification combined cycle (IGCC) power plants
2. Increased thermodynamic efficiency of pulverized-coal (PC) power plants
3. Improved technologies for capture of CO₂ from coal combustion- and gasification-based power plants
4. Reliable, acceptable technologies for monitoring long-term storage of CO₂

Identification of mechanisms to share RD&D financial and technical risks and to address legal and regulatory uncertainties must take place as well.

RD&D Funding Needs for Advanced Coal Power Generation Technologies with CO₂ Capture

(Reference Sept 7, 2007 Testimony S Dalton House Select Comm. on Energy Independence & Global Warming)

	2008– 2012	2013– 2017	2018– 2022	2023– 2027	2028– 2032
Total Estimated RD&D Funding Needs <i>(Public + Private Sectors)</i>	\$830M/yr	\$800M/yr	\$800M/yr	\$620M/yr	\$400M/yr
<i>Advanced Combustion, CO₂ Capture</i>	25%	25%	40%	80%	80%
<i>Integrated Gasification Combined Cycle (IGCC), CO₂ Capture</i>	50%	50%	40%		
<i>CO₂ Storage</i>	25%	25%	20%	20%	20%



SUMMARY

- Advanced coal power plant technologies with integrated CO₂ capture and storage (CCS) will be crucial to lowering electric power sector CO₂ emissions.
- The availability of advanced coal power and integrated CCS and of other technologies could dramatically reduce the projected increases in the cost of electricity under a carbon constraint.
- However, a sustained RD&D program at heightened levels of investment and the resolution of legal and regulatory unknowns for long-term geologic CO₂ storage will be required to achieve the promise of advanced coal with CCS technologies.



QUESTIONS?

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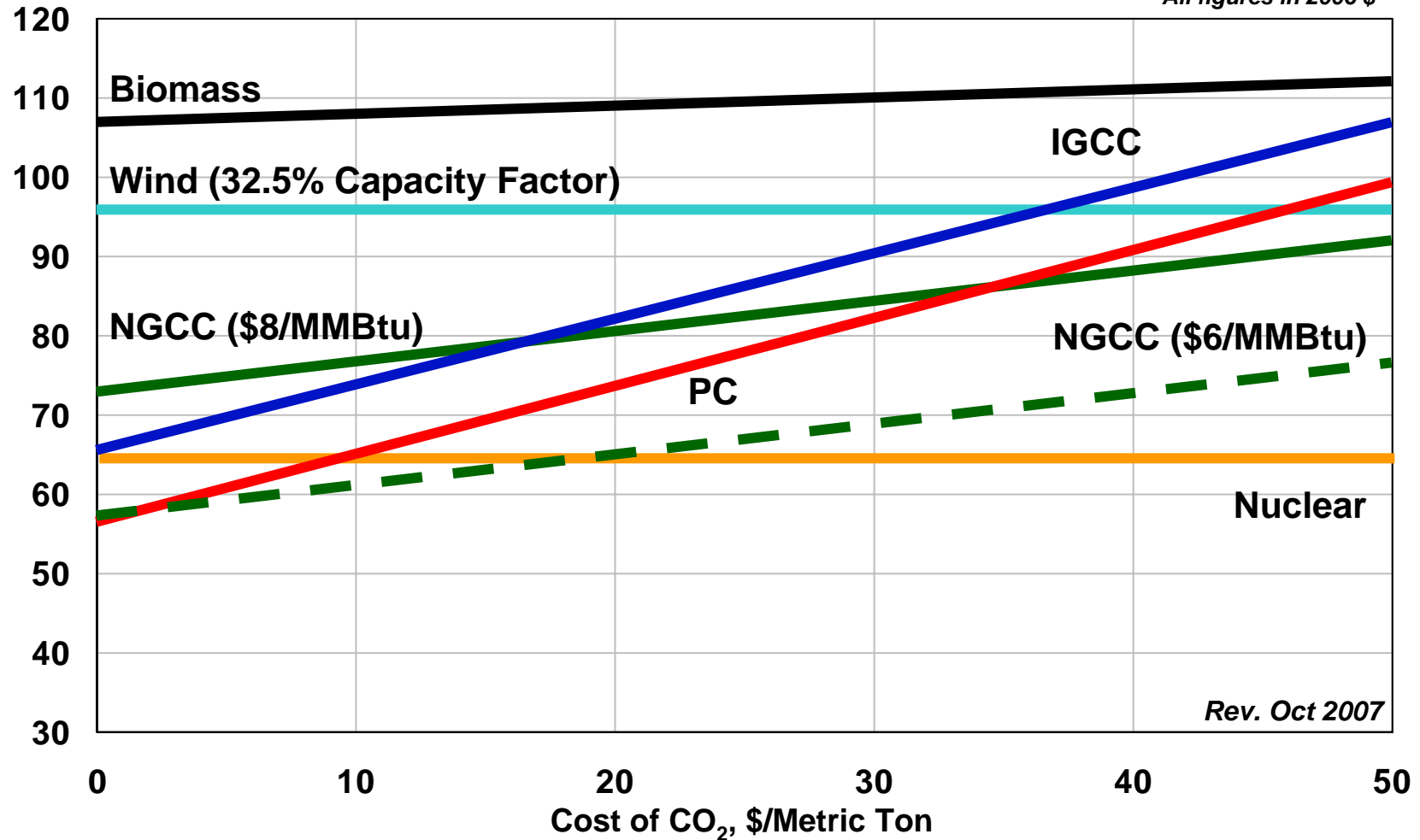


Background Slides

Comparative Levelized Costs of Electricity 2010–2015

Levelized Cost of Electricity, \$/MWh

All figures in 2006 \$

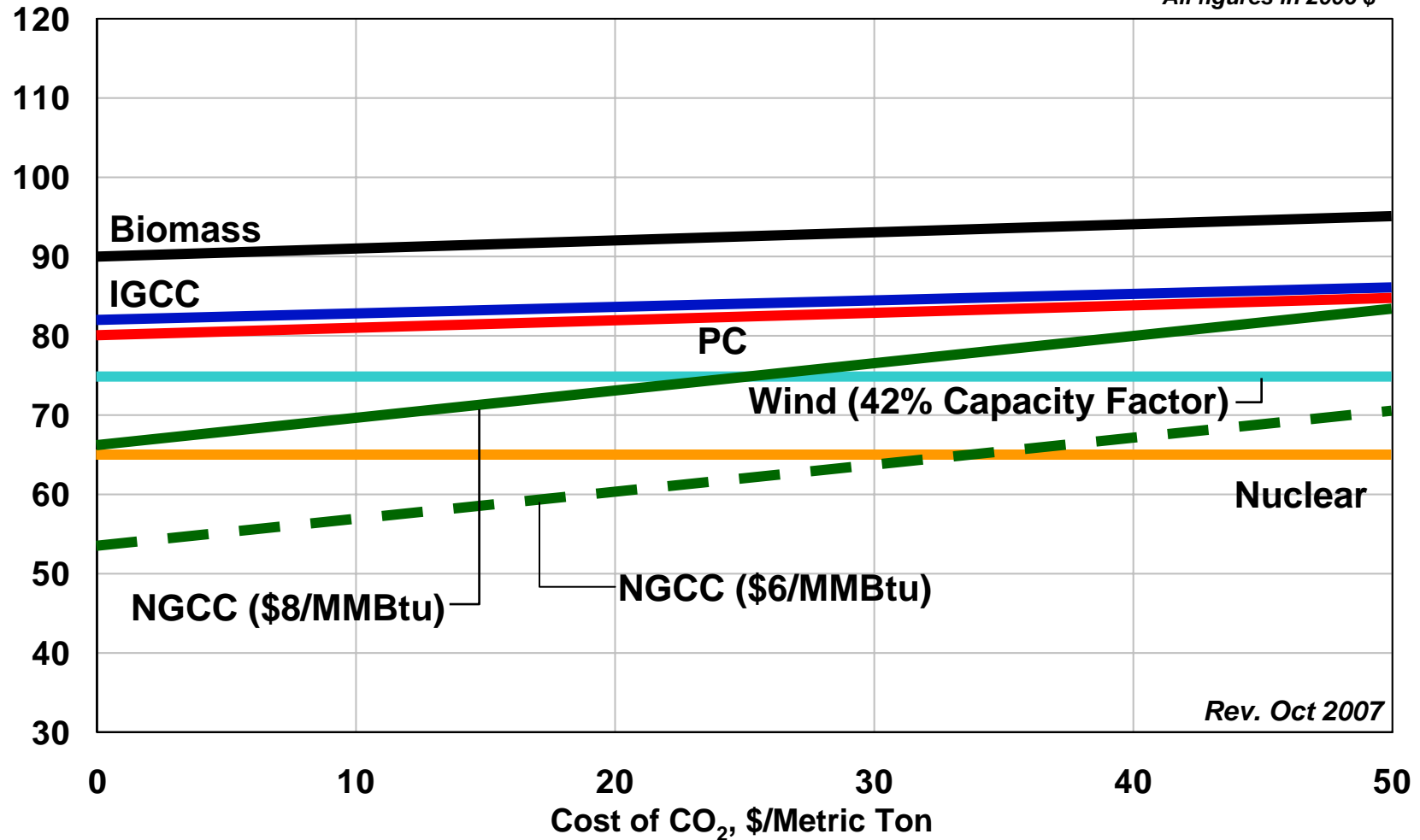


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Comparative Levelized Costs of Electricity 2020–2025

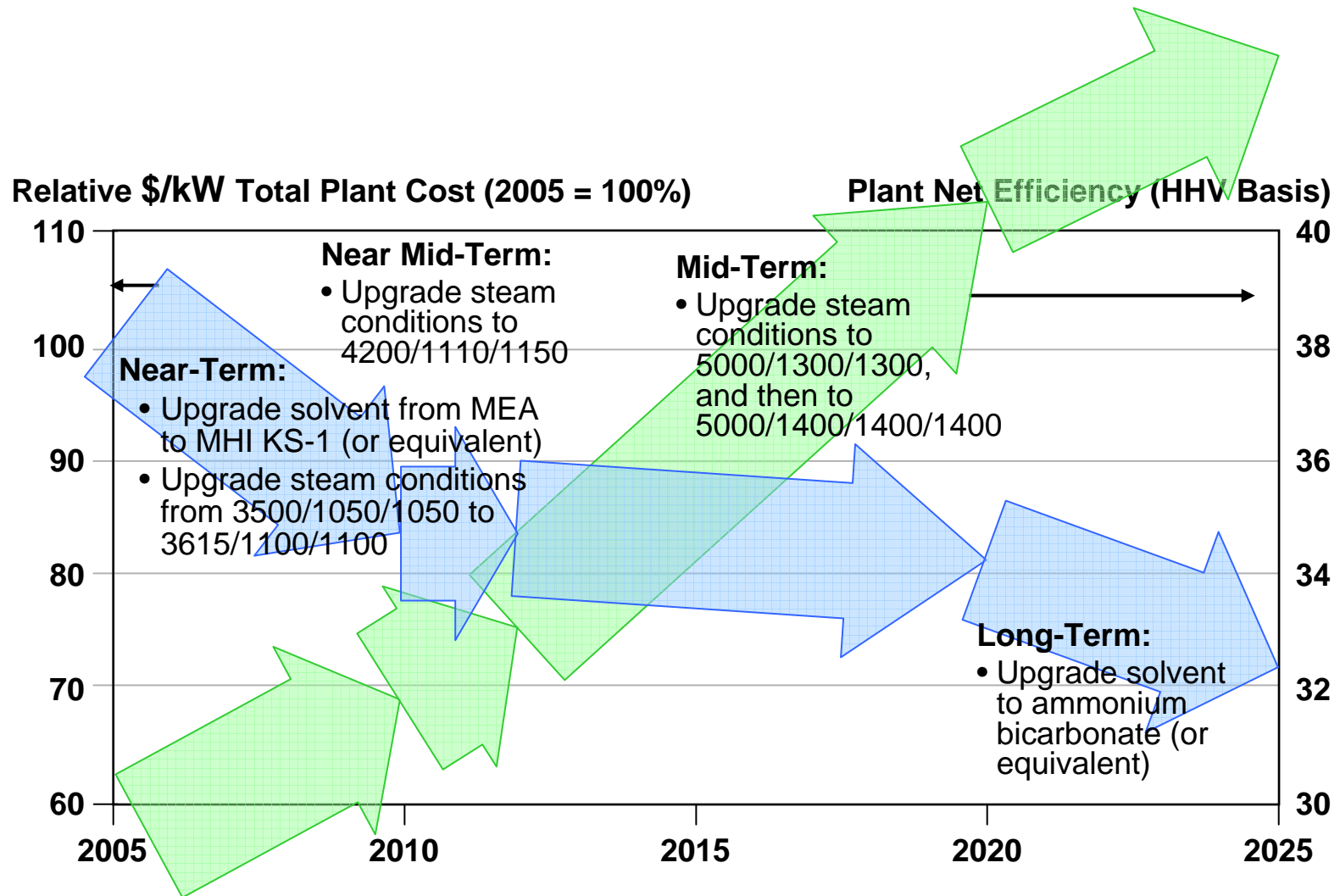
Levelized Cost of Electricity, \$/MWh

All figures in 2006 \$



Rev. Oct 2007

USC PC RD&D Augmentation Plan—Expected Benefits Case: Pittsburgh #8 coal, 90% availability, 90% CO₂ capture



IGCC Long-Term RD&D Plan—Expected Benefits

Case: Slurry-fed gasifier, U.S. bituminous coal, 90% availability, 90% CO₂ capture

